



Left to Right
Front to Pin Center

Catalog Number	A	B	TP	BP	C	D	E	F	G	H	I	J	K
J33	3	3-1/4	1	1	4	3/4	4-1/8	2-3/8	7/8	7/8	1-1/2	5	6-3/4
J43	4	3-1/4	1	1	5	3/4	4-1/8	2-3/8	7/8	7/8	1-1/2	6-7/16	7-3/4
J44	4	4-1/4	1	1	5	3/4	5-1/8	2-7/8	7/8	7/8	2	5-1/2	7-3/4
J53	5	3-1/4	1	1	6	3/4	4-1/8	2-3/8	7/8	7/8	1-1/2	7-7/16	8-3/4
J54	5	4-1/4	1	1	6	3/4	5-1/8	2-7/8	7/8	7/8	2	6-1/2	8-3/4
J64	6	4-1/4	1	1	7	3/4	5-1/8	2-7/8	7/8	7/8	2	7-5/8	9-3/4
J65	6	5-1/4	1	1	7	3/4	6-1/8	3-3/8	7/8	7/8	2-1/2	7-5/8	9-3/4
J66	6	6-1/4	1	1	7	3/4	7-1/8	3-7/8	7/8	7/8	3	7-5/8	9-3/4

CUSTOM DIMENSIONS QUOTED UPON REQUEST

HP and Direct Air Presses
Use 8.00 Long Guide Pins

Toggle Air Presses
Use 7.00 Long Guide Pins

AIM JORACO
"The Pneumatic Toggle Press Innovators" Since 1947

TITLE:

"J" Series Die Set
Dimensions

DATE 04-07-21

UNLESS OTHERWISE SPECIFIED:

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/64$
TWO PLACE DECIMAL ± 0.010
THREE PLACE DECIMAL ± 0.005

Third Angle Projection
DO NOT SCALE DRAWING

SIZE DWG. NO. REV
A J-0001 1

SCALE: 1:4 SHEET 1 OF 1