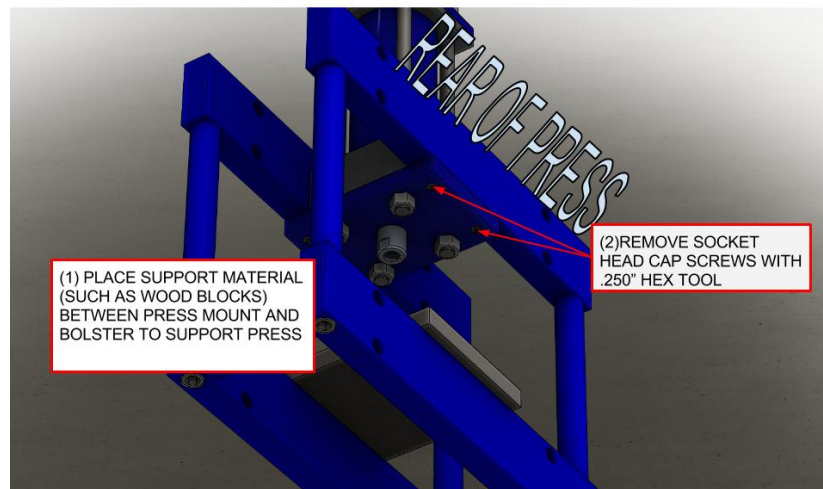
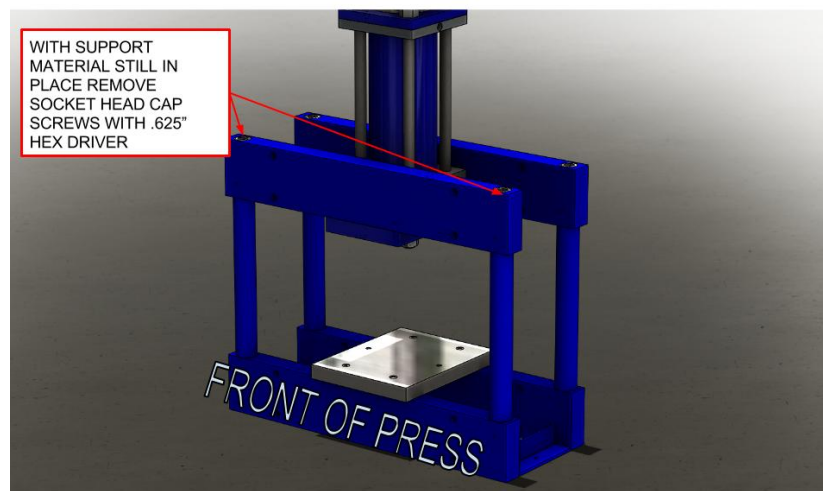


HP H-FRAME REMOVAL INSTRUCTIONS

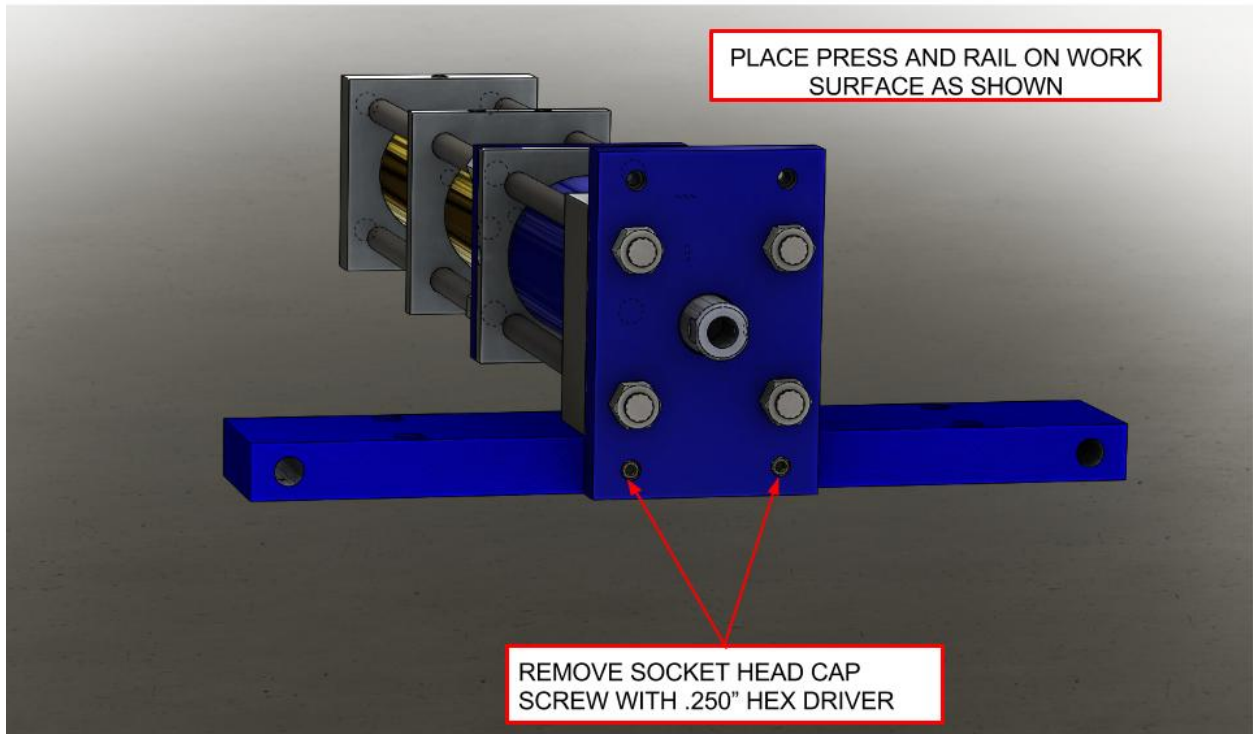
- (1) RUN PURGE CYCLE AS DESCRIBED ON PAGE 17 OF HP MANUAL. THIS WILL REMOVE EXCESS OIL FROM THE PRESS
- (2) LABEL AND REMOVE TUBING AND VALVING TO AIDE REINSTALLATION
- (3) PLACE SUPPORT MATERIAL AND REMOVE SOCKET HEAD CAP SCREW AS SHOWN IN THE FOLLOWING IMAGE.



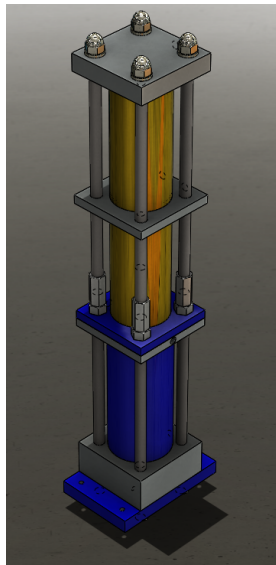
- (4) REMOVE SOCKET HEAD CAP SCREWS AS SHOWN



(5) PLACE CYLINDER AND RAIL ON WORK SURFACE AND REMOVE SOCKET HEAD CAP SCREWS AS SHOWN



(6) CYLINDER SHOULD BE SHIPPED AS SHOWN IN FOLLOWING PICTURE



(7) PLACE CYLINDER IN PLASTIC BAG TO PREVENT HYDRAULIC FLUID LEAKAGE DURING SHIPPING

(8) SECURELY CRATE CYLINDER AND SHIP TO:

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